
Review of Plutonium Attribute Measurement Technologies

Neutron Measurements: Pu Mass & Absence of Oxide

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Attributes: Neutron Measurements

Attribute	Method	Specific Mechanisms
Pu Mass	NMC & Pu600	— ²⁴⁰ Pu-effective + isotopics
Absence of Oxide	NMC & Pu900	—Alpha > 0.5 and 870.8 keV line present
Symmetry	NMC & Symmetry Analyzer	—eight detector banks confirm symmetry



Attribute: Pu Mass above a Threshold

Combine

High-Resolution
Gamma-Ray
Isotopic Measurement

$^{240}\text{Pu} / ^{239}\text{Pu}$

Neutron Multiplicity
Measurement

^{240}Pu -effective mass

with

to obtain

Pu mass



Multiplicity Counting

- Three fundamental variables contribute to the neutron emissions from plutonium:

^{240}Pu -effective
spontaneous
fission rate

(α, n) neutron rate

induced fission rate

Primary Sources

Secondary Source

- In **Neutron Multiplicity Counting**, these three pieces of measured information are used with a mathematical model to deduce an assay value. Sample-dependent calibration is not required for many categories of materials.



• • • Neutron Multiplicity Counting •

Three elements are necessary:

- (1) an **efficient detector** (typically 40–55%) with low die-away time and dead-time;
- (2) electronics to obtain a distribution of multiplicities from the neutron pulse stream—the **multiplicity shift register**:
an MSR4, Canberra 2150, Aquila PSR-B, or Ortec/Antech AMSR; and
- (3) a mathematical model to relate the measured quantities to the processes that produce the neutron pulse stream—the **“point model.”**



The Point Model

Singles Rate:

$$S = F \epsilon M v_{s1} (1 + \alpha)$$

Doubles Rate:

$$D = F (f_D/2) (\epsilon M)^2 \{v_{s2} + [(M-1)/(v_{i1}-1)] v_{s1} (1 + \alpha) v_{i2}\}$$

Triples Rate:

$$T = F (f_T/6) (\epsilon M)^3 \{v_{s3} + [(M-1)/(v_{i1}-1)] [3v_{s2}v_{i2} + v_{s1}(1 + \alpha) v_{i3}] \\ + 3[(M-1)/(v_{i1}-1)]^2 v_{s1}(1 + \alpha) v_{i2}^2\}$$



The Point Model

Detector Parameters:

ε = detection efficiency

f_D = fraction of doubles in the coincidence gate

f_T = fraction of triples in the coincidence gate

Source Parameters:

F = spontaneous fission rate = 473.5 fissions/s/g*²⁴⁰Pu-effective mass

M = fission multiplication

α = ratio of (α ,n) neutron rate to spontaneous fission rate

Nuclear Parameters:

(n = s \Rightarrow spontaneous fission, n = i \Rightarrow induced fission)

ν_{n1} = average number of neutrons produced per fission event

ν_{n2} = average number of neutron “pairs” per fission event

ν_{n3} = average number of neutron “triplets” per fission event



To Calibrate a Multiplicity Detector

Use a known ^{252}Cf source so that

$M = 1$ and $\alpha = 0$. Then,

$$S = F \epsilon v_{s1}$$

$$D = F (f_D / 2) (\epsilon)^2 v_{s2}$$

$$T = F (f_T / 6) (\epsilon)^3 v_{s3}$$

where now

F = spontaneous fission rate for the ^{252}Cf source

$$v_{s1} = 3.75$$

$$v_{s2} = 11.96$$

$$v_{s3} = 31.81$$

With F known for a given calibration source, can solve for ϵ , f_D , and f_T .

In principle, if a detector is properly optimized, **representative standards are not needed** for calibration in multiplicity counting.



Drum Neutron Multiplicity Counter: A Fully Optimized System



- Detector head with junction box
- Computer
- Multiplicity shift register and power supplies



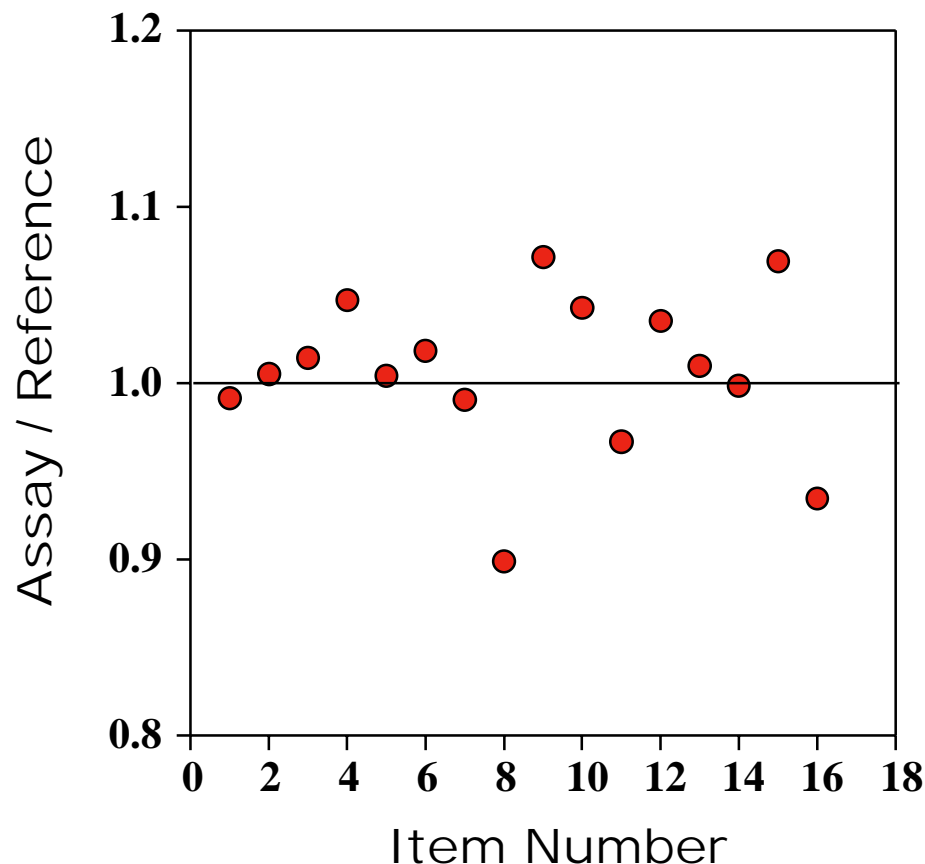
Measurements at Rocky Flats Environmental Technology Sites



Multiplicity Assay Results—Measurements of Weapons Components in ALR-8 Containers

Assay results corrected for container effects.
 ^{240}Pu -effective mass converted to Pu mass using reference isotopic ratios.

Average results are within **6%** of reference values with a 30-minute count time.



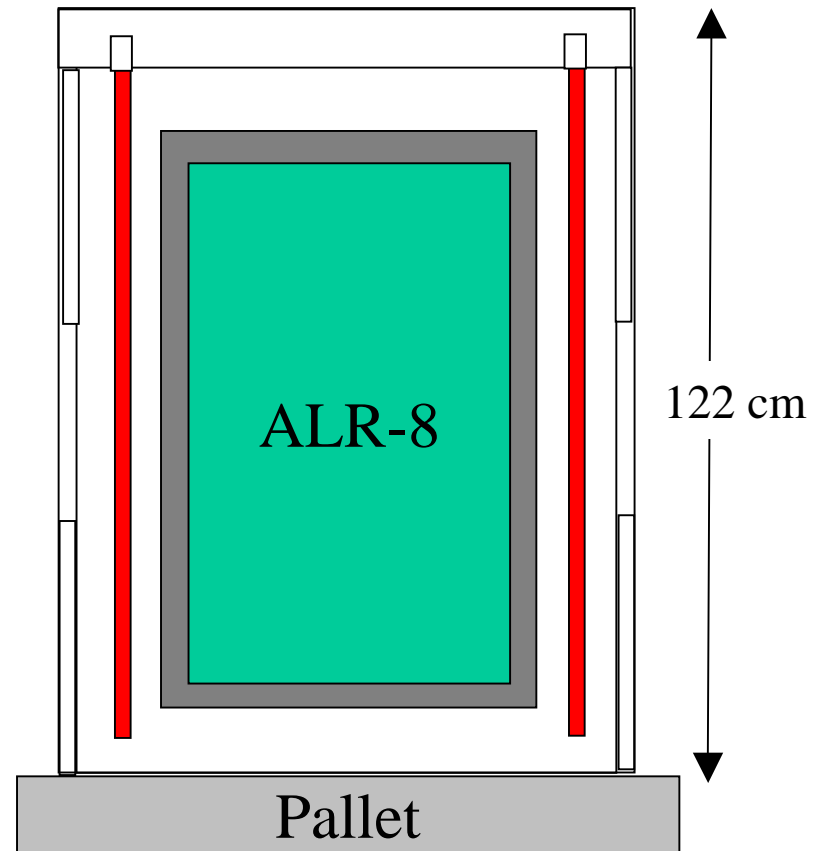
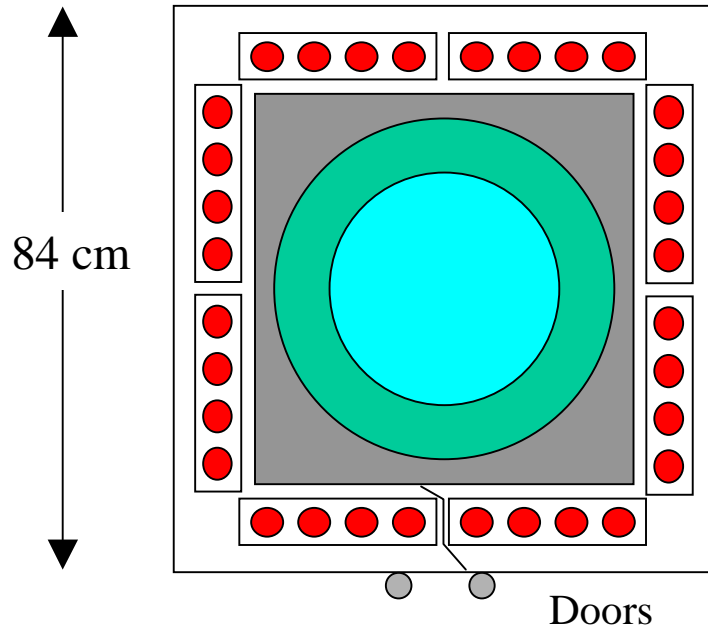
Neutron Multiplicity Counter



- Commercial coincidence counter designed for shipper/receiver measurements.
- Adequate system for proof-of-principle.
- A fully optimized counter would require shorter count times and produce better multiplicity results.



Neutron Multiplicity Counter



- 32 ^3He tubes, 102-cm active length
- Cavity and exterior are cadmium lined

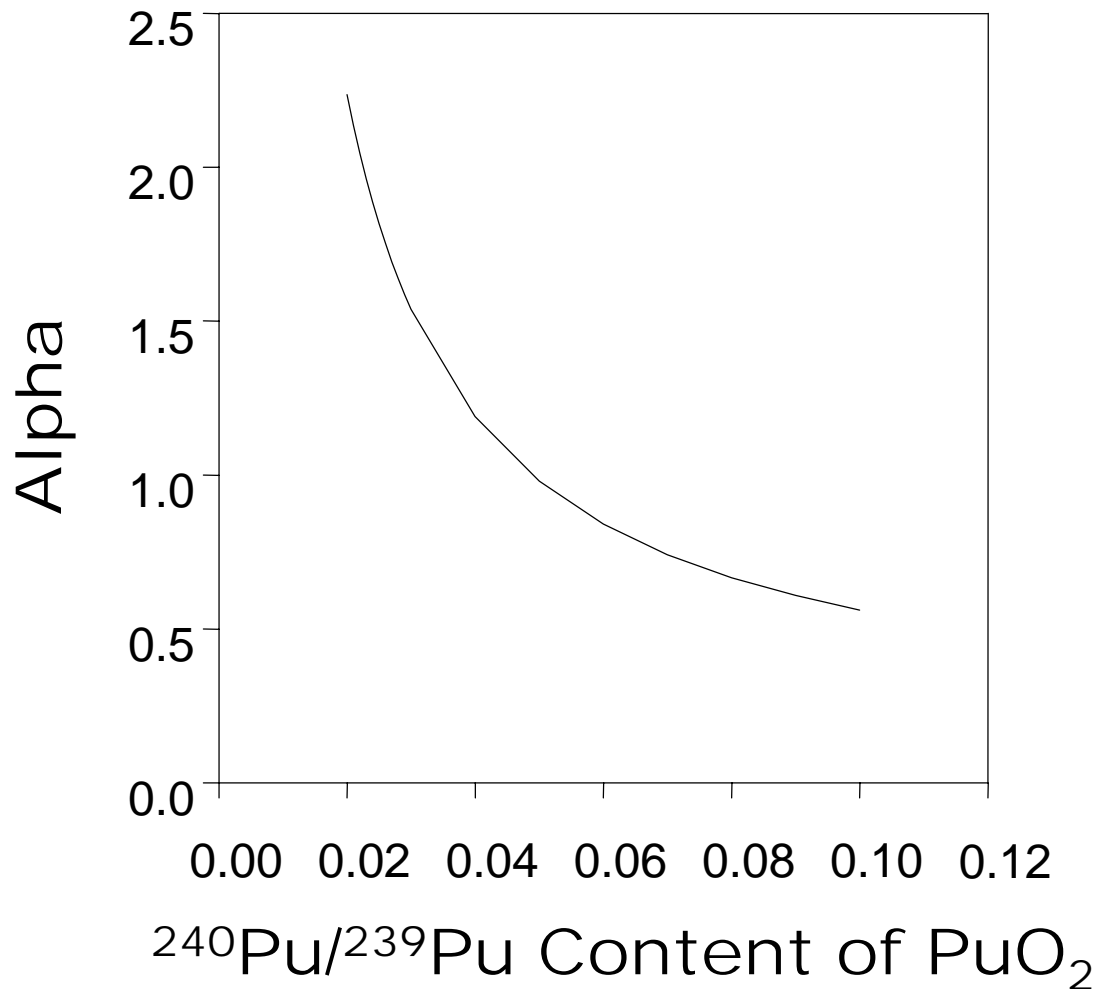


Absence of Oxide

- Presence of oxygen causes the production of (alpha,n) neutrons.
- Pure metal samples yield zero (alpha,n) neutrons.
- A “non-zero alpha” is a potential indicator of oxide presence.
- However, a non-zero alpha can result from the presence of other low-Z elements such as fluorine, magnesium, aluminum, or beryllium.
- Alpha for pure, freshly separated, low-burn-up plutonium oxide is typically greater than 0.5.



Estimate of Alpha for Pure Pu Oxide



For pure, freshly separated plutonium oxide—assuming only ^{240}Pu and ^{239}Pu .

The existence of other isotopes will increase alpha in most cases.

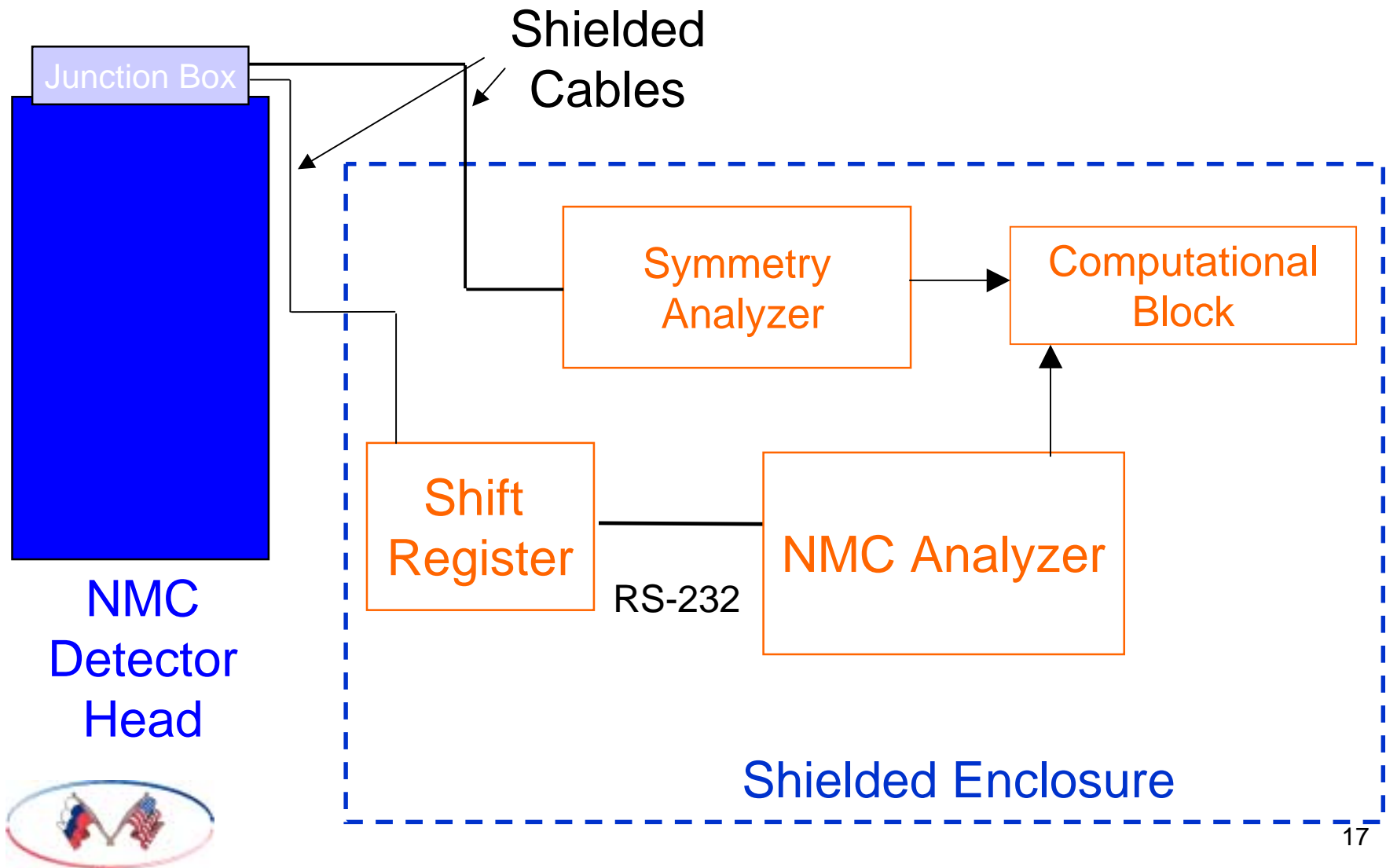


... Features of Multiplicity Counting

- Accurate and robust
- Proven technology already in use for international inspections
- Can be authenticated with nonsensitive materials
- Can distinguish plutonium from isotopic neutron sources such as ^{252}Cf or AmLi
- Requires isotopic ratio information to determine total mass of Pu



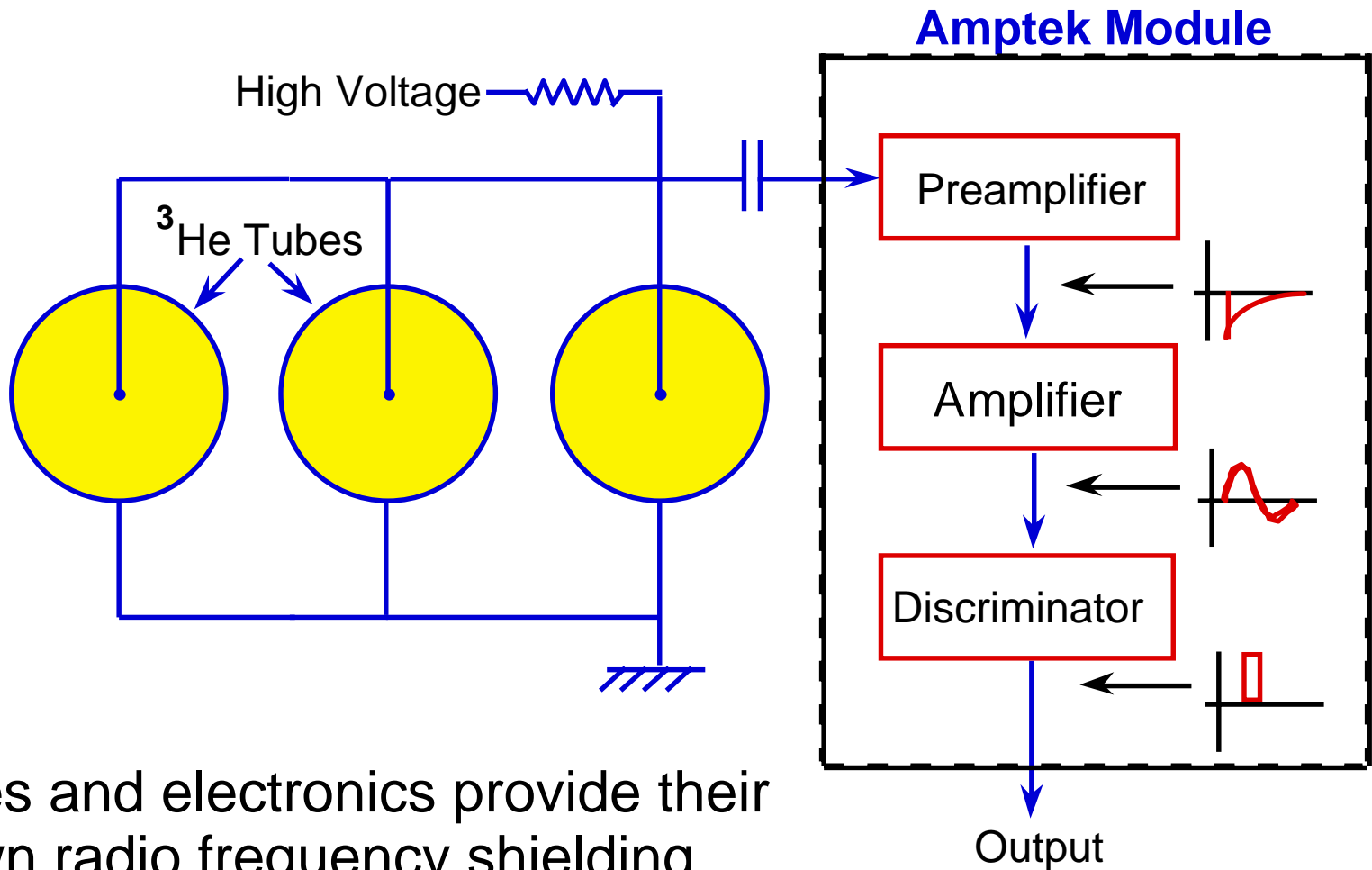
NMC System



• • • Portable Shift Register (PSR-B)



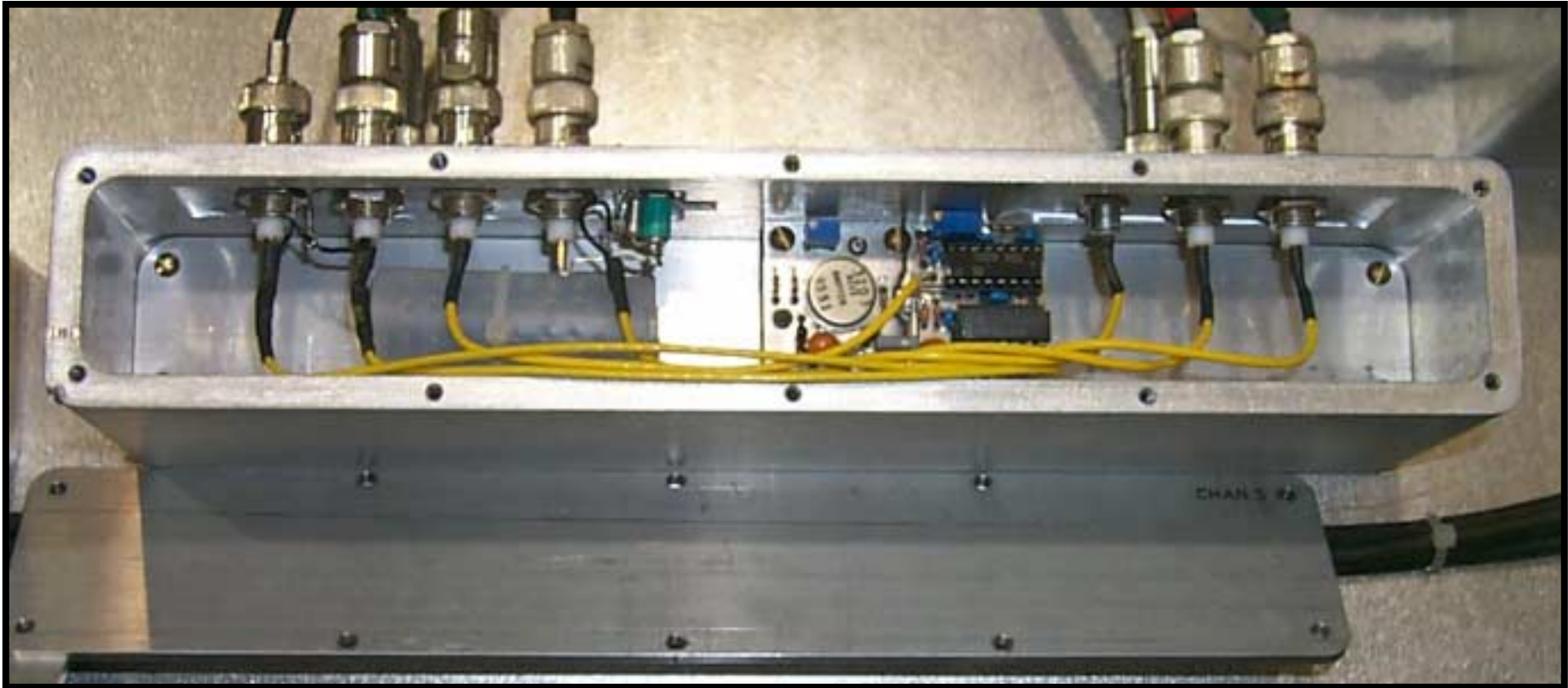
IB Considerations for the Detector Head Electronics



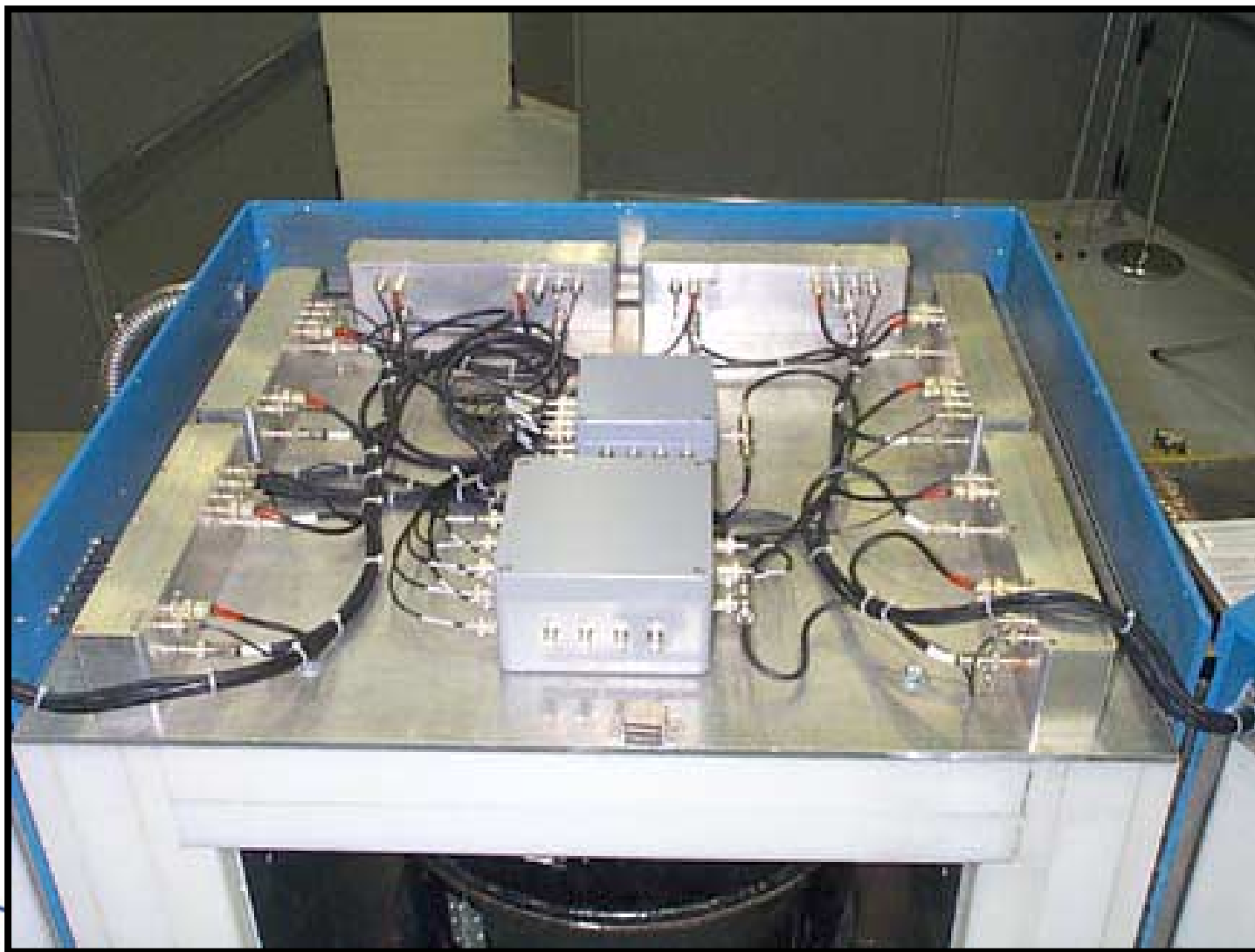
Tubes and electronics provide their own radio frequency shielding.



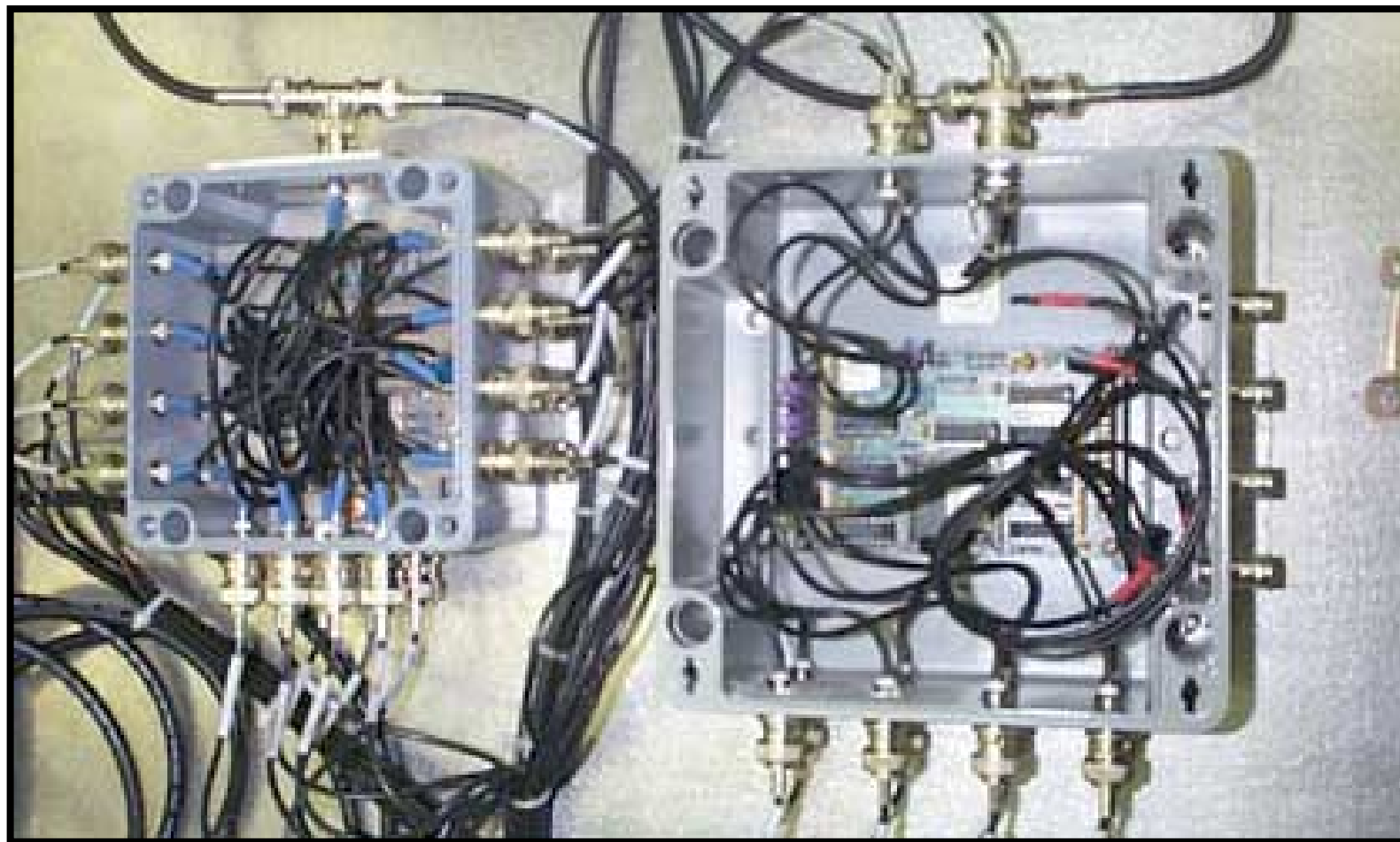
• • • Detector Head Electronics



Detector Electronics



Detector Electronics



• • • NMC Electronics

